

FOLDING, SLIDING, & STACKING SYSTEMS



Maintenance and Care Directions

1. Remove visible debris upon inspection.
2. Twice a year, clean frame and glass with non-abrasive glass cleaner. For infill other than glass, consult manufacturer — glass cleaners may damage surfaces.
3. Sill systems should be cleaned annually and/or as buildup of debris is noticed. Open dust resistant strikes on floor.
4. Inspect all gaskets annually; look for separation from frames and tightness of seals.
5. Inspect all sealant joints annually; look for separation and tightness of seals.
6. Inspect intersections against adjacent structures for movement annually. Verify that sealant and flashings maintain a complete seal.
7. Use only GE Silpruf sealant of matching color to replace failed sealant beads, available from Solar Innovations, Inc. Pre-wipe with isopropyl alcohol before applying new silicone.
8. Consult manufacturer should any touch-up paint be required.
9. Consult manufacturer for any abnormalities in appearance or operation.
10. Operate the door several times, noting any rough spots or sticking points during operation. Consult manufacturer if any such issues are found.
11. Silicone spray or White Lithium Grease should be applied to hardware and trolleys annually.
12. During visual inspection, note any irregular wearing of hardware, including hinges, trolleys, and wheels. Replacements will be necessary if the worn part is affecting product performance or operation.
13. In areas of extremely high use or high debris areas, the track system should be inspected monthly.



Severe environmental conditions (including, but not limited to, saltwater, chemical exposure and sand) will result in parts having a shorter life cycle.

**Please note that Solar Innovations® provides individualized warranties depending upon the specific scope of the project. Extended warranties may be available, depending on the supplier and application. Please contact your Solar Representative for additional information regarding our warranties. As warranties can vary depending on vendor/supplier, finished photos are required to validate a project's warranty.