

FOLDING, SLIDING, & STACKING SYSTEMS



Maintenance and Care Directions

Proper care of your product is necessary to protect its appearance and operation. Please follow the instructions below to extend the life and maintain the appearance and function of your product. **FAILURE TO FOLLOW THESE INSTRUCTIONS VOIDS YOUR WARRANTY;** it is recommended that you keep written maintenance records demonstrating your compliance with this Maintenance & Care Guide.

Our service team is available to assist you with any needs you may have regarding your system. Our qualified service technicians can provide service in most locations throughout the U.S. Please contact our service department at (570)-915-1500 for pricing of your service needs.

1. Inspect your system regularly (at least monthly). Remove visible debris from all aspects of the system.
2. Twice a year, clean frame and glass with non-abrasive glass cleaner, such as Sprayway Aerosol Glass Cleaner. For infill other than glass, consult a representative of the Solar Innovations® Service Department;— glass cleaners may damage surfaces.
3. Sill systems, including weep holes, accessible pans and tracks should be cleaned at least annually and/or as buildup of debris is noticed. Clean dust-resistant strikes on floor if applicable.
4. Inspect all gaskets annually; look for separation from frames and tightness of seals. Any worn or brittle gaskets or seals should be replaced.
5. Inspect all sealant joints annually; look for separation and tightness of seals.
6. Inspect intersections against adjacent structures for movement annually. Verify that sealant and flashings maintain a complete seal.
7. Use only GE Silpruf sealant, available from Solar Innovations®, of the matching color to replace damaged sealant beads. Pre-wipe and clean with isopropyl alcohol before applying new silicone.
8. Consult Solar Innovations® if any touch-up paint is required.
9. Consult Solar Innovations® for any abnormalities in appearance or operation.
10. Operate the door several times, noting any abnormalities or sticking points during operation. Consult Solar Innovations® if any such issues are found.
11. Silicone spray or White Lithium Grease should be applied to hardware and trolleys annually.
12. During visual inspection, note any irregular wearing of hardware, including hinges, trolleys, and wheels. Replacements will be necessary if the worn part is impacting product performance or operation.
13. In areas of extremely high use or high debris areas, the track system should be inspected monthly.

Severe environmental conditions (including, but not limited to, salt water, chemical exposure, high humidity and sand) will result in parts having a shorter life cycle.

**Please note that Solar Innovations® provides individualized warranties depending upon the specific scope of the project. Extended warranties may be available, depending on the supplier and application. Please contact your Solar Representative for additional information regarding our warranties. As warranties can vary depending on vendor/supplier, finished photos are required to validate a project's warranty.

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